



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2065

Job Sheet 180859



Part No: D2065

Job Qty: 6 ea

Part Name: Mirror Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/15/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP: E 02.04.15 Added Dwg Rev.B1 NG IPP Rev:F 08-07-24 revC as per dwg (ecn 08-504) DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/15/18	8/15/18	0.00	0.00	Start Up Small Fab-1		Smb
100	Small Fab	6 pcs	8/15/18	8/15/18	0.00	3.47	Small Fab-1		Smb
110	QC	6 pcs	8/15/18	8/15/18	0.00	0.00	QC5		D 10-08-02
120	Powdercoat	6 pcs	8/15/18	8/15/18	0.00	0.32	Powdercoat4		ell 10-02-10
130	QC	6 pcs	8/15/18	8/15/18	0.00	0.00	QC3		Smb
140	Packaging	6 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-1		Smb
150	QC21-SA	6 Ea	8/15/18	8/15/18	0.00	0.00	QC21		21 AUG 0 8 2018

Part Op 100 - 1-Punch 1/2" OD x .049" Wall 304/316 SS as per Dwg D2065 (per D2727) using DT8012. Note: 1 end only 2-Cut to Descriptions: length as per Dwg D2065 3-Form as per Dwg D2065 and template DT8251 4-Drill 0.188" Dia holes as per Dwg D2065 using drill jig DT8779 and template

120 - START TIME: 8:30w *****MASK OPEN END OF TUBING****

9:00w 3208

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	10.2000 ft (1.7 ea)	90-Start up Operation	5020709 5092699

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.049	10	205	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Description Dart Aerospace Ltd. 1270 Aberdeen Street Newkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/19/18 Container No: S093518 Part: D2065 Job No: 180859 Serial No/Batch: S093518 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____		DART AEROSPACE irge																																																																		
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